



Dart Aerospace Ltd.
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C60-10-2
Job Sheet 175732



Part No: C60-10-2

Job Qty: 10 ea *7*

Part Name: Lock Spring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/10/18

Job Tracking No:

Due Date: 4/18/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C60-10-2 REV.2A IPP REV:A 18.02.06 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		4/17/18	0.00	0.00	Start Up Small Fab-4		<i>MLC</i>
100	Small Fab	10 pcs		4/18/18	0.08	0.50	Small Fab-9		<i>MLC DAS 38</i>
110	QC	10 pcs		4/18/18	0.00	0.00	QC5		<i>18-04-12 43</i>
130	Packaging	10 pcs		4/18/18	0.00	0.00	Packaging3-2		<i>GA-Alain B</i>
140	QC21-FG	10 Ea		4/18/18	0.00	0.00	QC21		

Part Op 100 - CUT SPRING AND BEND ENDS AS PER DWG. "EYES" AT THE ENDS MUST BE 90 DEGREE TO EACH OTHER
Descriptions: 130 - Identify and Stock

DAS 21 3-22

APR 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
9665K85	Extension Spring 1/4" x 0.026" SS <i>G947</i>	1.4000 ft (.14 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	9665K85	1	2	0

Part Specifications

Specifications could not be found.



Container No: S060391



Part: C60-10-2

Job No: 175732

Serial No/Batch: S060391

Revision: 2A

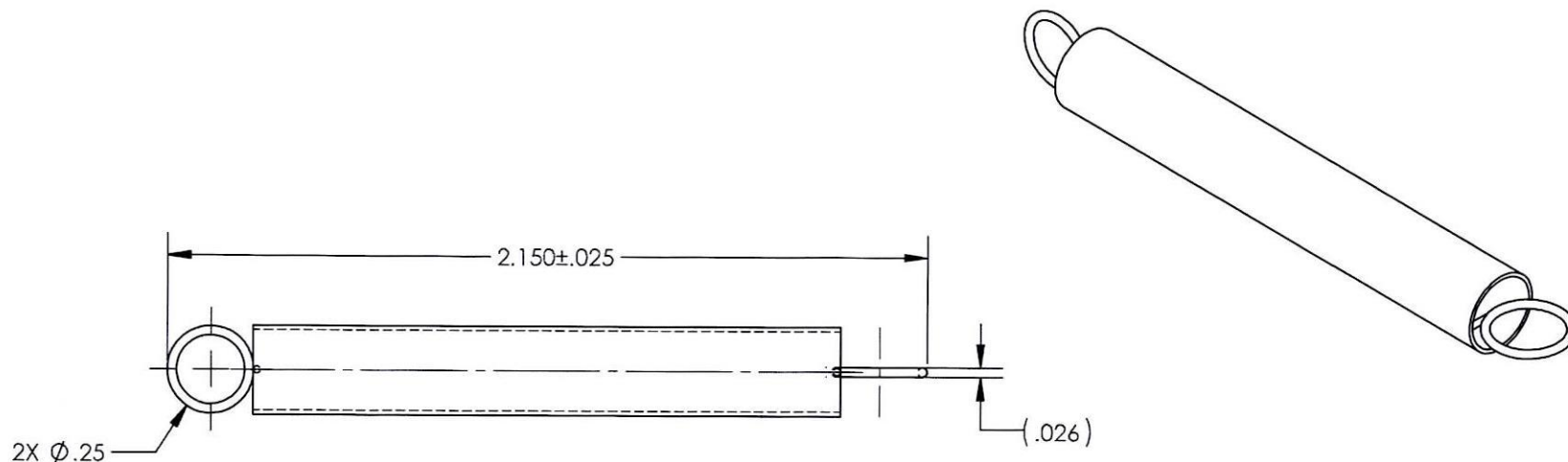
Inspector:

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Date: 04/12/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2		AS DRAWN BY CANAM.	9/13/2012	JAG	
2A	14-0124	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED BAG & LABEL NOTE.	8/12/2014	DPD	RW



NOTES:

1. THE "EYES" AT THE ENDS MUST BE 90° TO EACH OTHER.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE LOCK SPRING	
DWG NO. C60-10-2	REV 2A
MAT'L 302 S.S.	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 2:1	DATE 6/13/2005
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C60-10-2	1	LOCK SPRING	302 S.S.	Ø.25 OD X Ø.026 WIRE MCMMASTER-CARR #9665K85 (MODIFIED)